

Receiving

Shipping

Secure Storage

Subassembly

Kitting

Sequencing

Line Delivery

Product Serializing

Product Bar Coding

Light Manufacturing

VENDOR MANAGED INVENTORY



Traceable Documentation

3rd Party Inspection

Repackaging

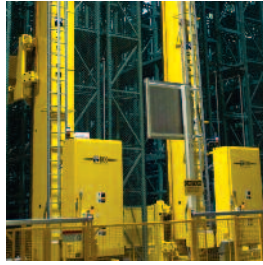
Stock Audits

Internet Inventory Visibility

State-Of-The-Art Technology

Flexible Material Flow





LOGISTICS (Supplier Portal)

Product Supplier Items | On-Hand Items | On-Hand Items Summary

On-Hand Items Lots

Organization	Item	Item Description
MOSSVILLE	4P-6125-ENG-H	ENGINE
MOSSVILLE	4P-6125-ENG-H	ENGINE
MOSSVILLE	4P-6125-ENG-H	ENGINE
MOSSVILLE	4P-6125-ENG-H	ENGINE
MOSSVILLE	4P-6125-ENG-H	ENGINE
MOSSVILLE	4P-6125-ENG-H	ENGINE
MOSSVILLE	4P-6125-ENG-H	ENGINE
MOSSVILLE	4P-6125-ENG-H	ENGINE



HK Logistics (HKL) provides turn-key Vendor Managed Inventory (VMI) services, integrated warehousing, logistics, and order fulfillment management solutions for organizations with increasingly complex supply chain needs. Partnering state-of-the-art technology with world class supply chain management, HKL combines automation with experienced labor resources to develop the infrastructure necessary to drive third party logistics performance.

Today, HK Logistics operates a 500,000 square foot ISO certified automated warehouse in Mossville, Illinois. HKL partnered with this major Midwest manufacturer to design the best material flow solution to meet long term needs addressing the cost of labor, facility layout, technology, shipping methods, quality constraints, material size and quantities. HKL engineers evaluated the right mix of automation and labor to best meet the balance of flexibility and efficiency for material flow and developed and implemented the optimum solution.

Utilizing a state-of-the-art automated storage and retrieval system (AS/RS), the facility operates with 99.8% accuracy and provides access to 42,000 inventory storage locations 24 hours per day, 7 days per week, 365 days per year.

The AS/RS manages and provides order fulfillment services for the customer, providing reliable and secure storage near point of use and quick and efficient delivery of materials. Working in concert with the AS/RS, the VMI I-PORTAL offers real time access for complete visibility allowing suppliers and customers to securely track inventory to the point of use.

HKL Vendor Managed Inventory services provide substantial benefits and support information including:

- Real time inventory visibility
- Special reports
- Traceable documentation
- Repackaging
- Ability to quarantine or redirect materials
- Rework requests to be performance prior to delivery
- Stock audits
- Efficient delivery
- Optional independent quality inspections

Providing unique and premier value-added services, HKL schedules, operates and maintains the automated material flow system. This includes providing employees dedicated to handle all aspects of the logistics operations and the material handling solution such as:

- Inbound receiving
- 3rd party inspection
- Subassembly
- Kitting
- Sequencing
- Line delivery
- Product serializing
- Product bar coding
- Light manufacturing
- Rework of rejected material
- Line side racks, bins, carts

Employing today's leading edge best practices including Six Sigma Quality Programs and ISO certification, partnering with HK Logistics will improve material management, enhance inventory visibility and significantly reduce labor, inventory and transportation costs.

Visit www.hkproductionlogistics.com to discover how the power of technology will empower your supply chain.



1-800-HKSYSTEMS
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